

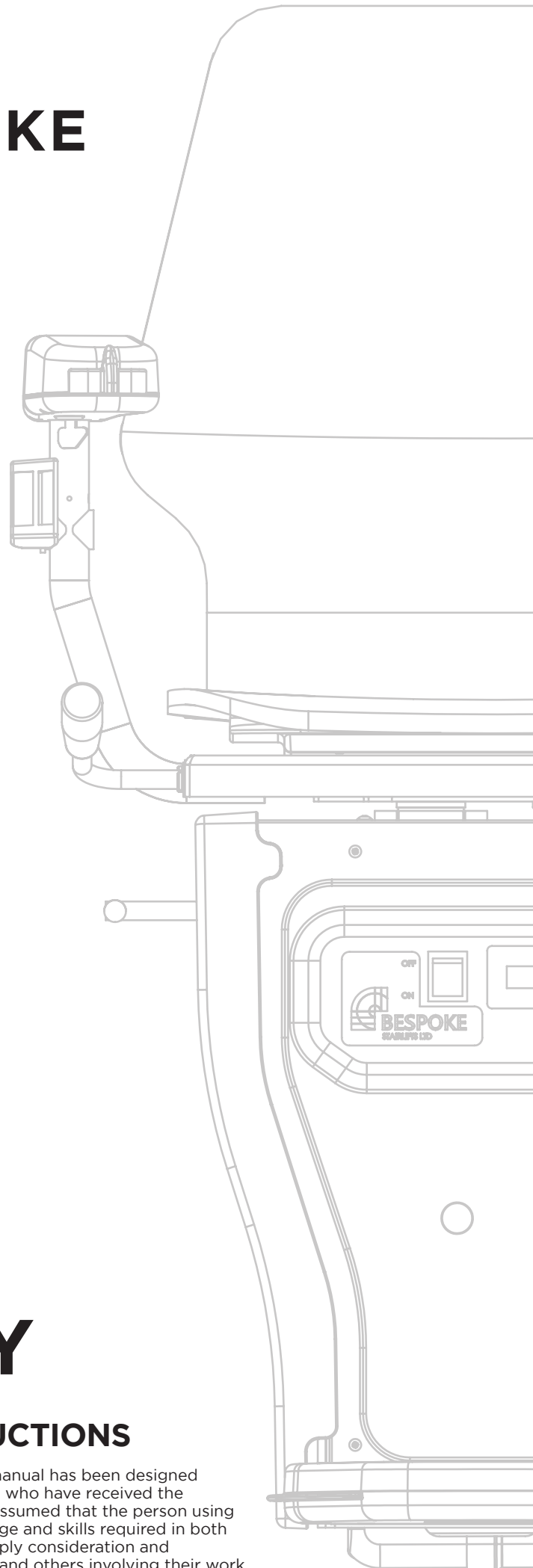


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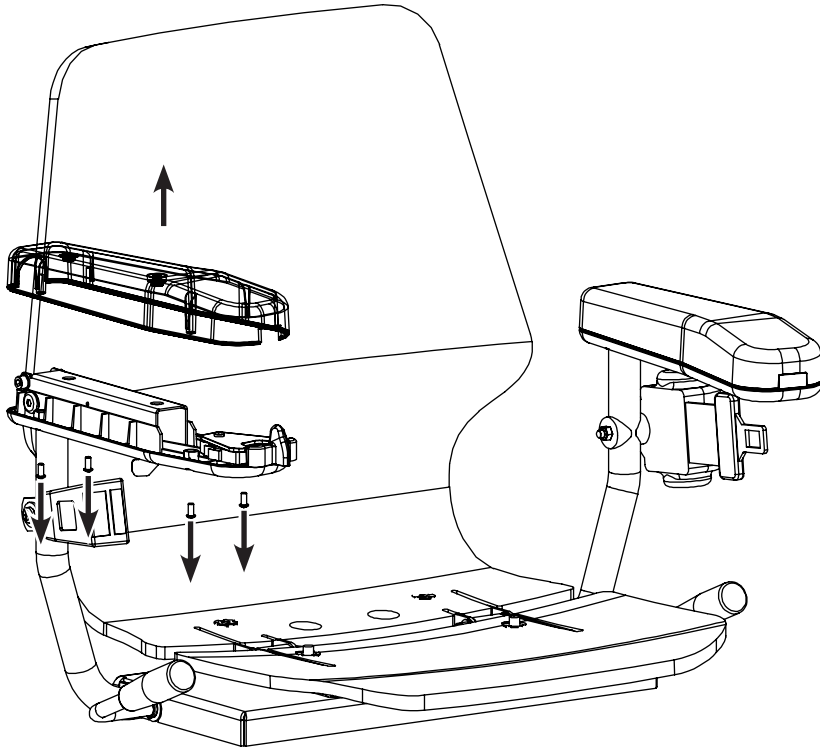
INFINITY

HAND CONTROL SWITCHING INSTRUCTIONS

The information contained within this manual has been designed for use by Bespoke approved engineers who have received the appropriate product training. It is also assumed that the person using this manual will have the basic knowledge and skills required in both mechanical and electrical aspects to apply consideration and awareness for the safety of themselves and others involving their work.



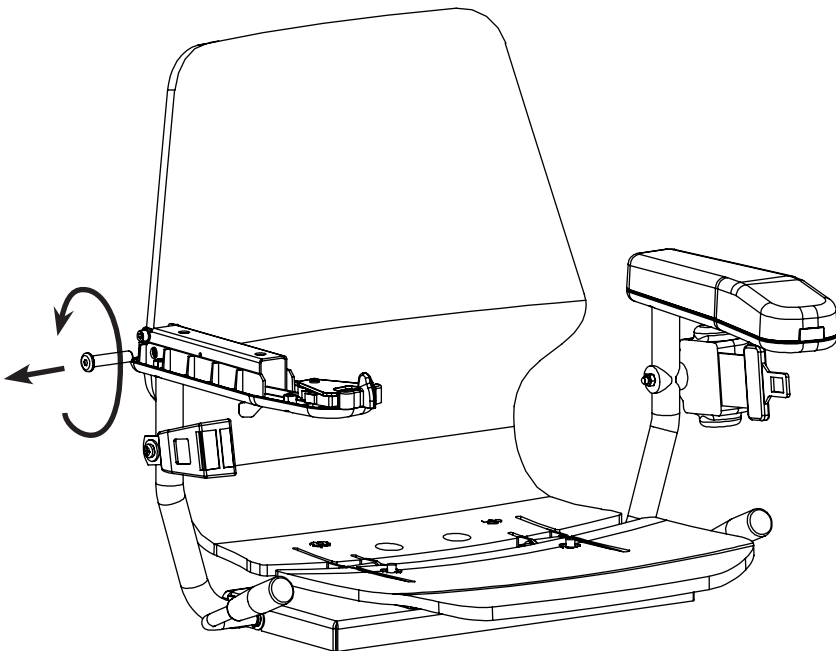
1 Remove the right hand arm top



Carefully remove the 4 screws from the underside of the arm assembly, and set aside.

You can now remove the top section of the arm assembly.

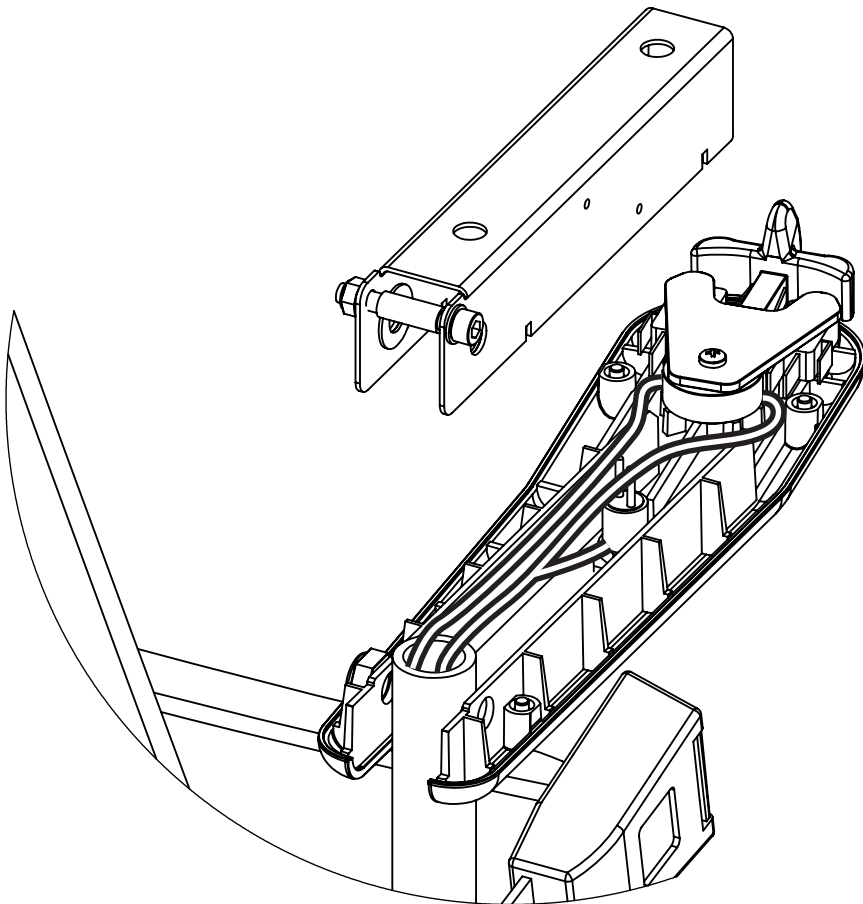
2 Remove the arm fixing bolt



Unscrew the M10 bolt holding the arm assembly in place.

Remove and set aside.

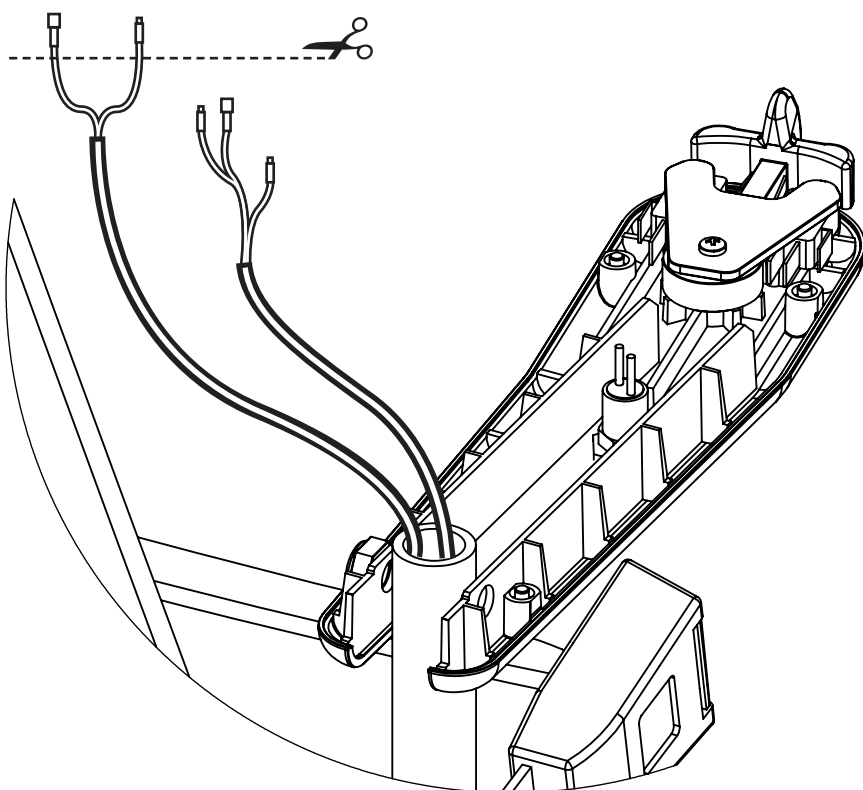
3 Unplug the arm wiring



Remove arm support.

Unplug all the wiring, taking care not to damage the connections.

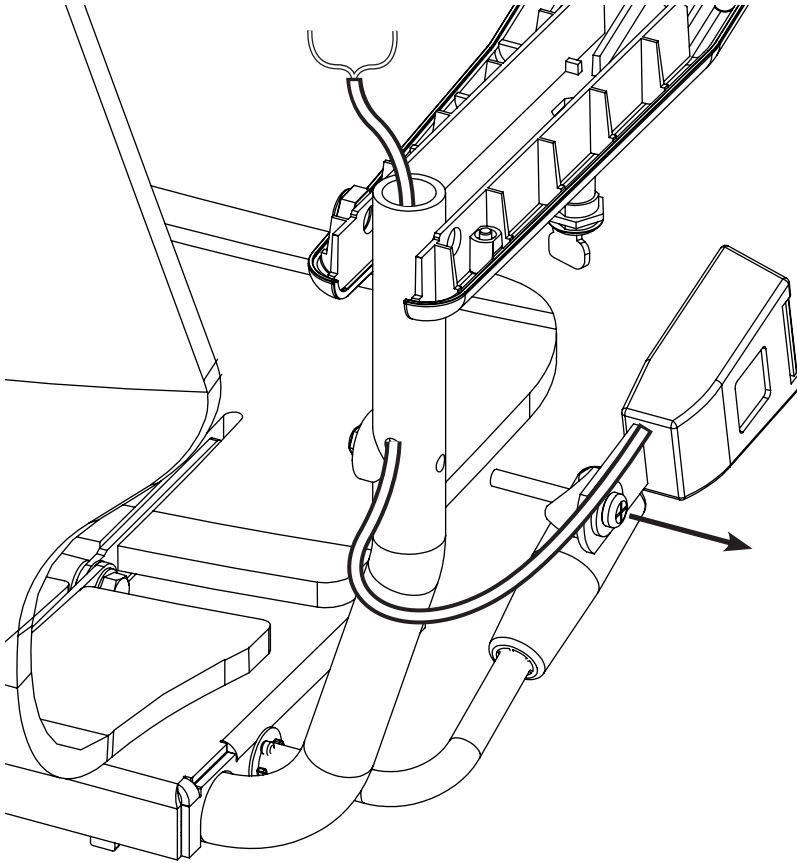
4 Remove wiring terminals



Snip the male and female connectors from the seatbelt cable.

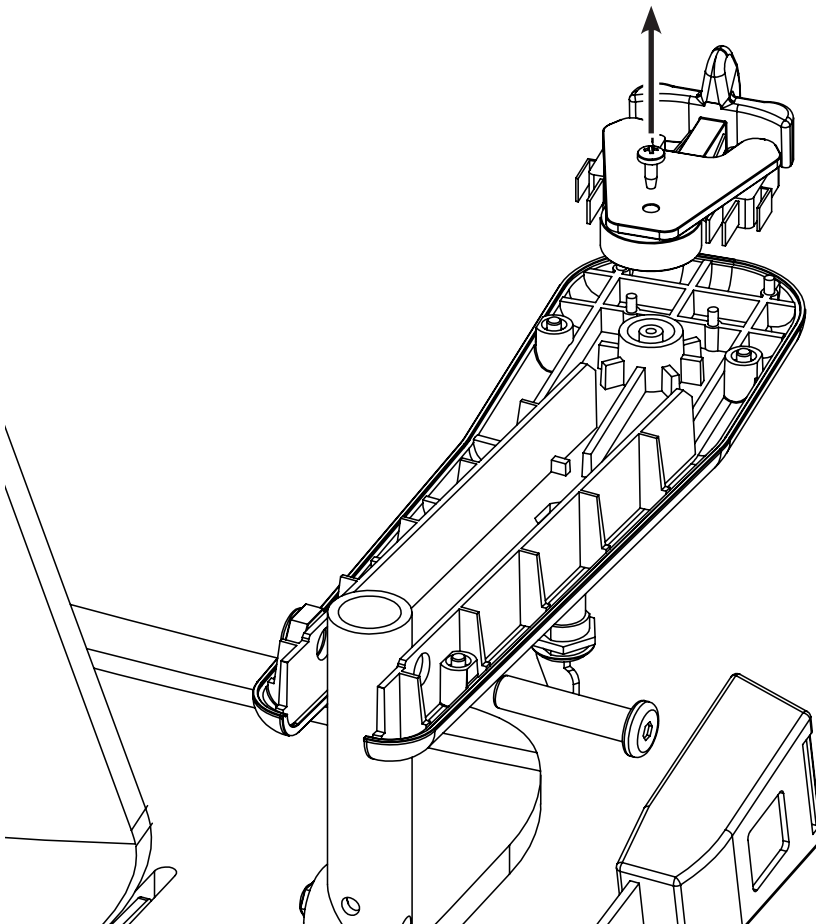
(Note: one blue cable is a female; the other a male)

5 Remove the Seatbelt buckle



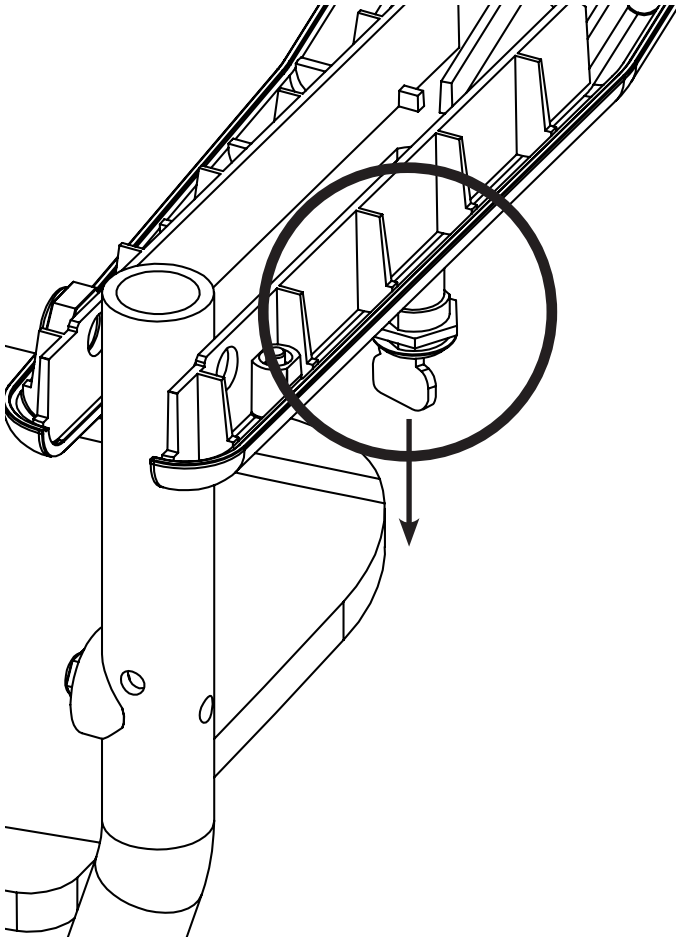
Remove the seatbelt bolt, and remove seatbelt assembly.

6 Remove the switch clamp



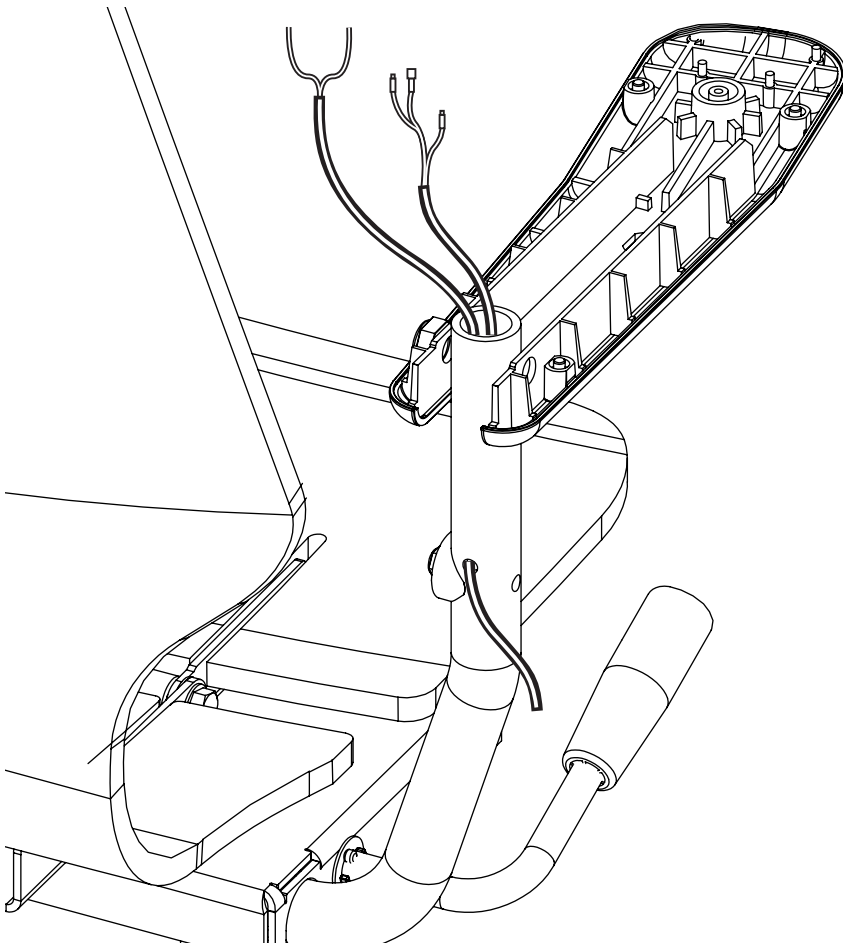
Remove the switch clamp screw, and remove the switch clamp assembly.

7 Remove the keyswitch



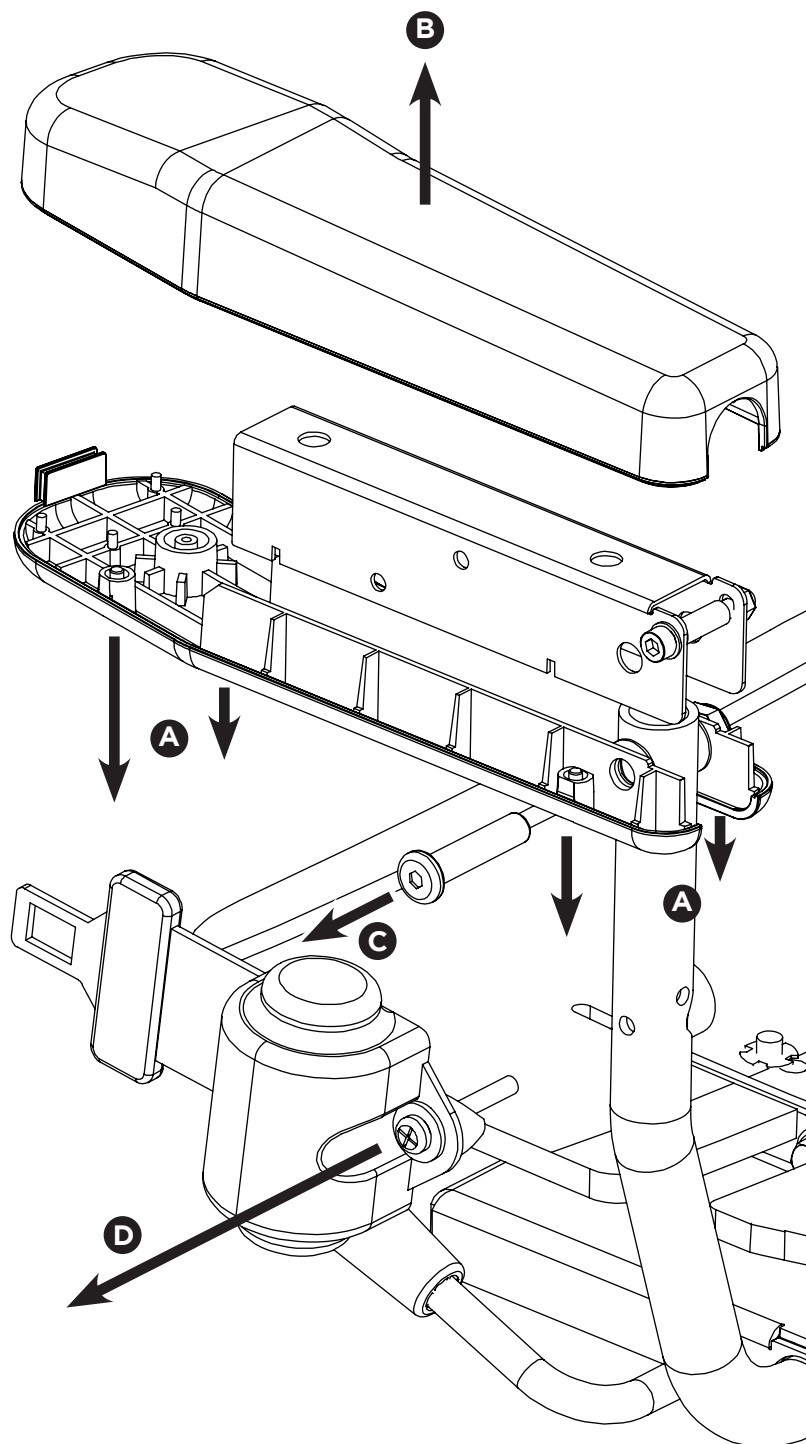
Unscrew and remove the keyswitch assembly.

8 Withdraw cables



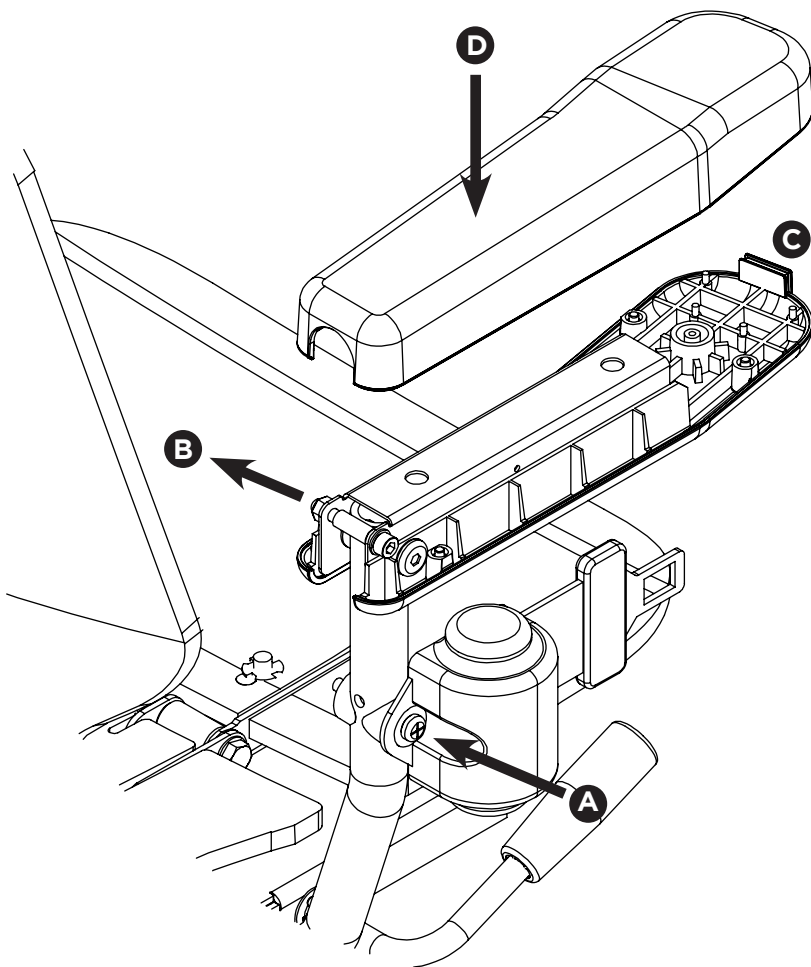
Withdraw all cables through the arm post assembly.

9 Remove the left hand components



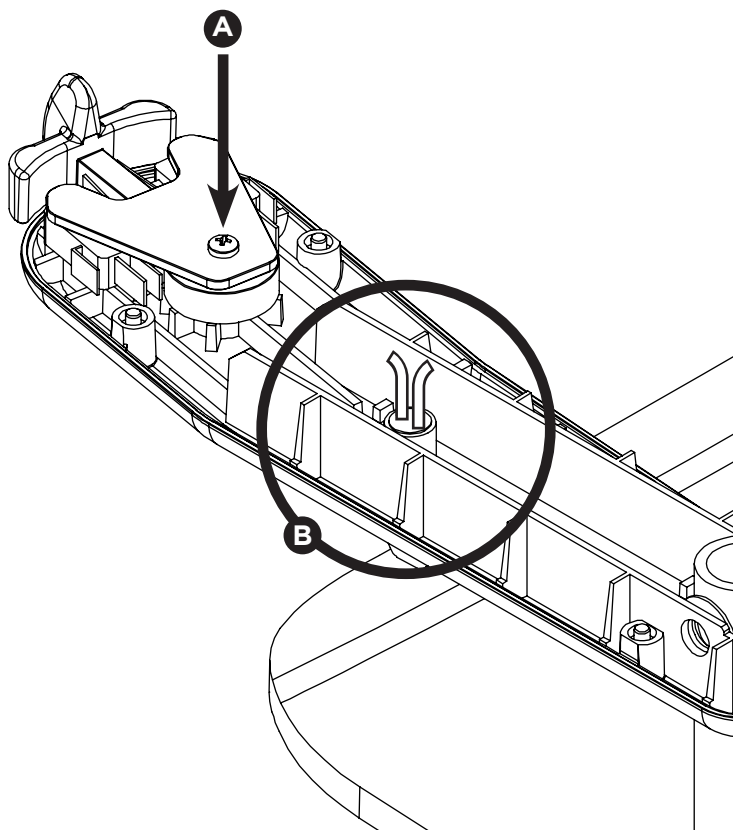
- A** Remove the 4 screws from the underside of the arm assembly, and set aside.
- B** You can now remove the top section of the arm assembly.
- C** Unscrew the M10 bolt holding the arm assembly in place.
- D** Remove the seatbelt reel

10 Rebuild the right hand assembly



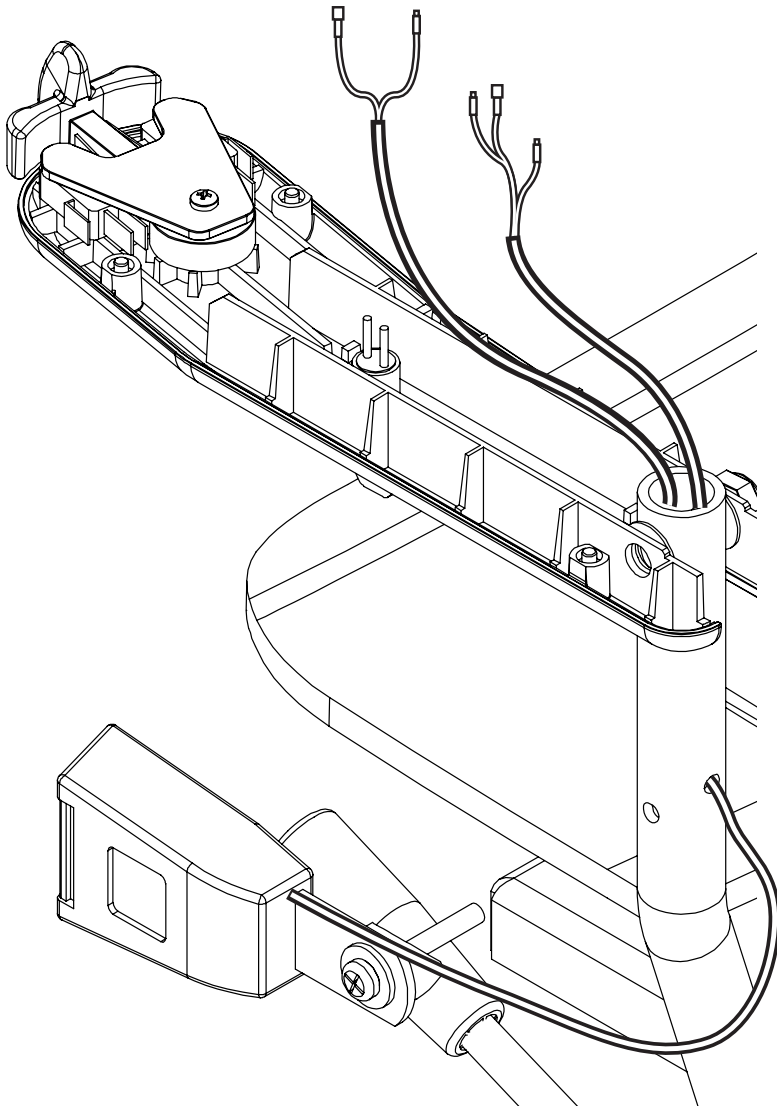
- A** Refit seatbelt reel to arm post assembly.
- B** Refit arm insert and secure with the M10 fixing bolt.
- C** Fit arm toggle blanking cap.
- D** Replace arm top and secure with the 4 screws used previously.

11 Re-assembly of left hand control



- A** Refit the switch clamp assembly, and secure using the screw used previously.
- B** Refit the key switch assembly.

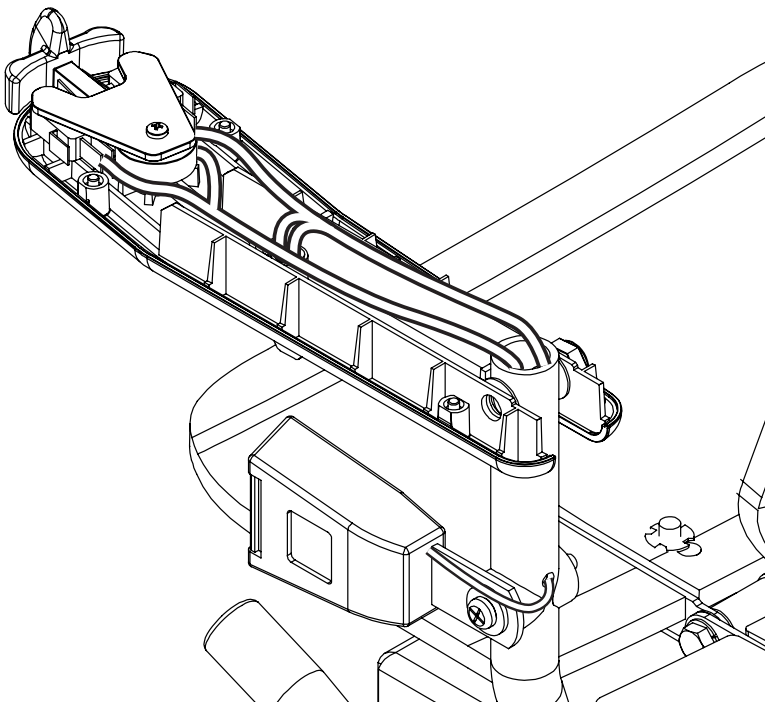
12 Re-assembly of left hand control



Feed the cables from the seat and seatbelt back through the arm.

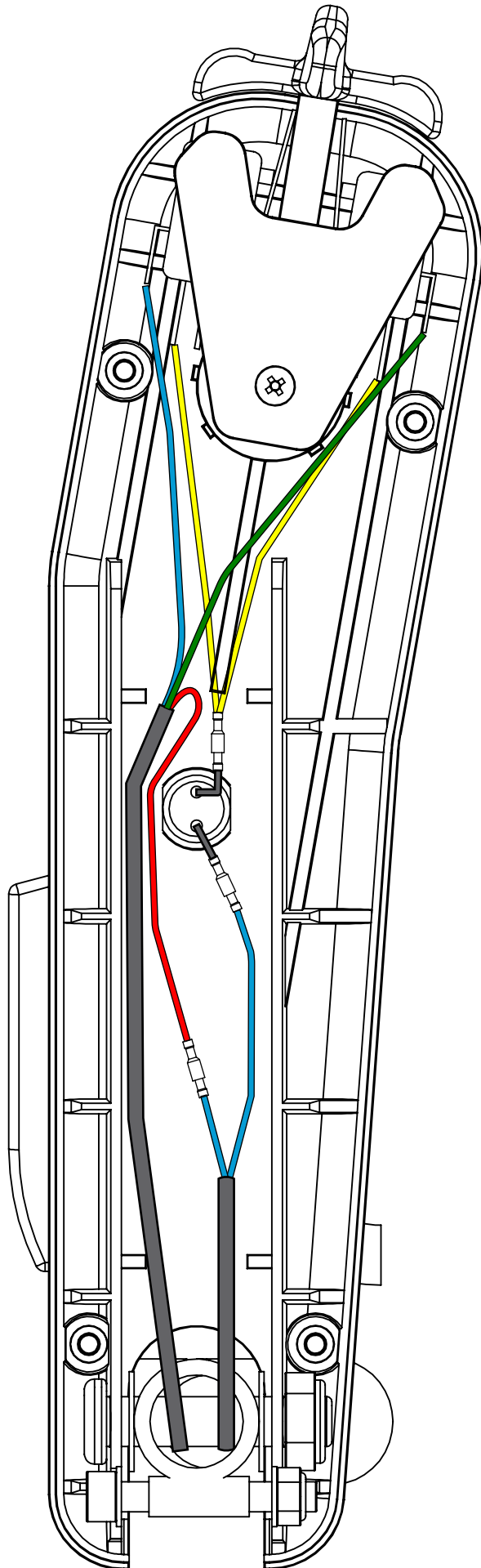
Re-crimp bullet connectors to the seatbelt cable; one male, one female.

13 Reconnect wiring and refit seatbelt

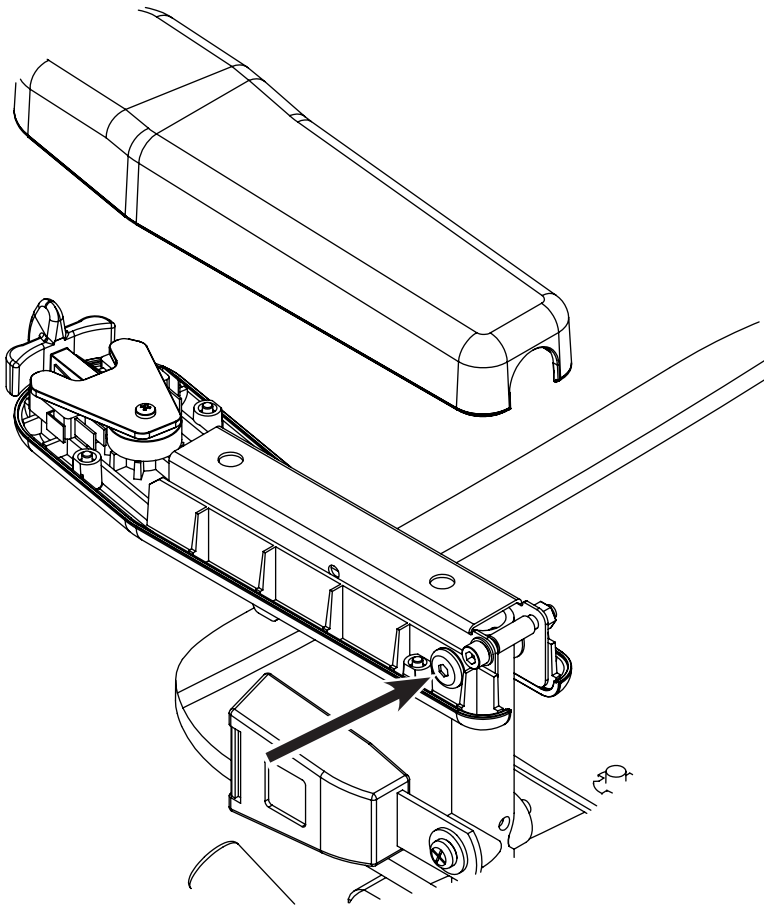


Reconnect wiring to arm assembly. See enclosed wiring diagram for reference.

Refit seatbelt, taking care not to damage the cables.



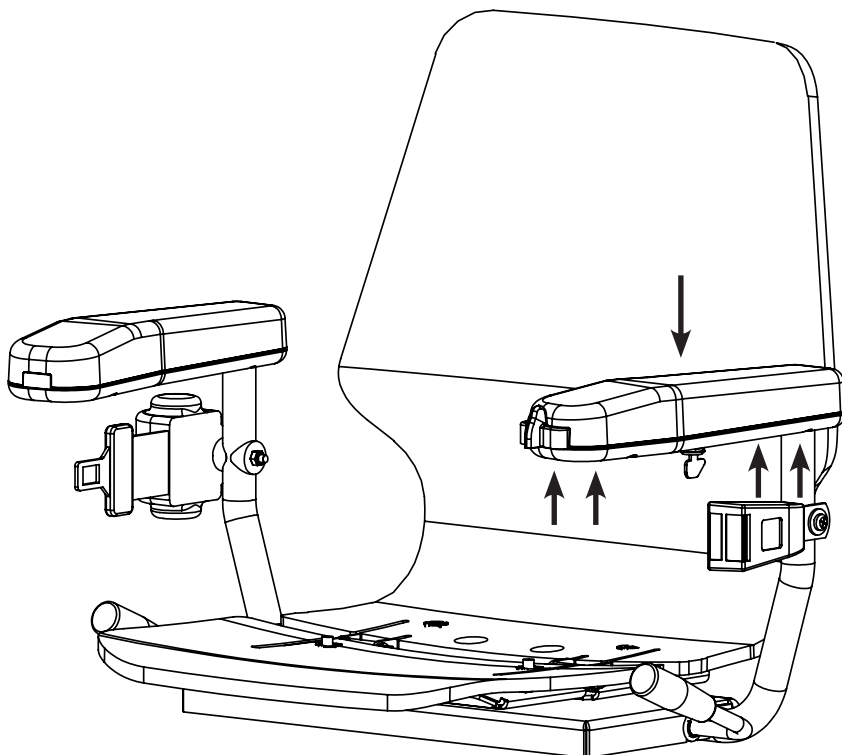
16 Refit arm support



Refit arm support and secure assembly using M10 support bolt.

Take care not to trap or damage any cables.

17 Refit arm top



Refit left hand arm top, and secure using the four screws previously removed.

Notes:



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